

Push - ship Wed. June 6

Work Order ID 85269

\*85269\*

Page 1

June-05-12 10:50:12 AM

Item ID: D3022-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Seat Pan

Start Date: 6/05/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 6/05/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference: rework

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3022	Rev B

130 Bend as per dwg 0.00

\*130\*

Brake NC

Brake NC

Memo

PULL FROM STOCK:

1 X D3022-1 B82235

BEND TOP EDGES PER DRWG

Form

0.00

135

QC5- Inspect part completeness to step on W/O

0.00

\*135\*

QC

Quality Control

Memo

0.00

140

Chemical Conversion Coat per QSI005 4.1

0.00

\*140\*

HandFinish

Hand Finishing

Memo

0.00

D 12-6-5

Q

1x W 11/06/09

# Work Order ID 85269

**\*85269\***

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June-05-12 10:50:12 AM

Item ID: D3022-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Seat Pan  
 Start Date: 6/05/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 6/05/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: rework

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145 <b>*145*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				IX	✓		M/F 12/06/06
150 <b>*150*</b> Powdercoat Powder Coating	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3  Memo	0.00  0.00				IX	✓		M/F 12/06/06
155 <b>*155*</b> QC Quality Control	QC3- Inspect Part Finish  Memo	0.00  0.00				IX	✓		M/F 12/06/06

Start Time; 12:00  
 Temp; 7200 F  
 Finish Time; 12:30

**\*85269\***

June-05-12 10:50:12 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Cust Item ID:**

**Start Date:** 6/05/12      **Start Qty:** 1.00

**\*1\***

**Customer:**

**Required Date:** 6/05/12      **Req'd Qty:** 1.00

**\* 1 \***

**Reference:** rework

Run Start \*NR1\*

**Approvals:**      **Process Plan:**                      **Date:**                      **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.  
Stamp**

200

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

**\*200\***

### Packaging

## Memo

0.00

## Packaging

210

QC21- Final Inspection - Work Order Release

0.00

**\*210\***

QC

## Memo

0.00

## Quality Control

MLJ 12/06/04

12-06-09

# Picklist Print

June-05-12 10:50:11 AM

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Work Order ID: 85269

Parent Item: D3022-1

Parent Item Name: Seat Pan

Start Date: 6/05/12

Required Date: 6/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C02.01.23Revised NG  
IPP Rev:D 08-04-16 now water jet DD verified by:EC  
IPP Rev:E 08-12-18 as per ECN08-582 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3022-1 Seat Pan		Manufactured	No				Each	2.0000		1		12-6-5	

Location

WA

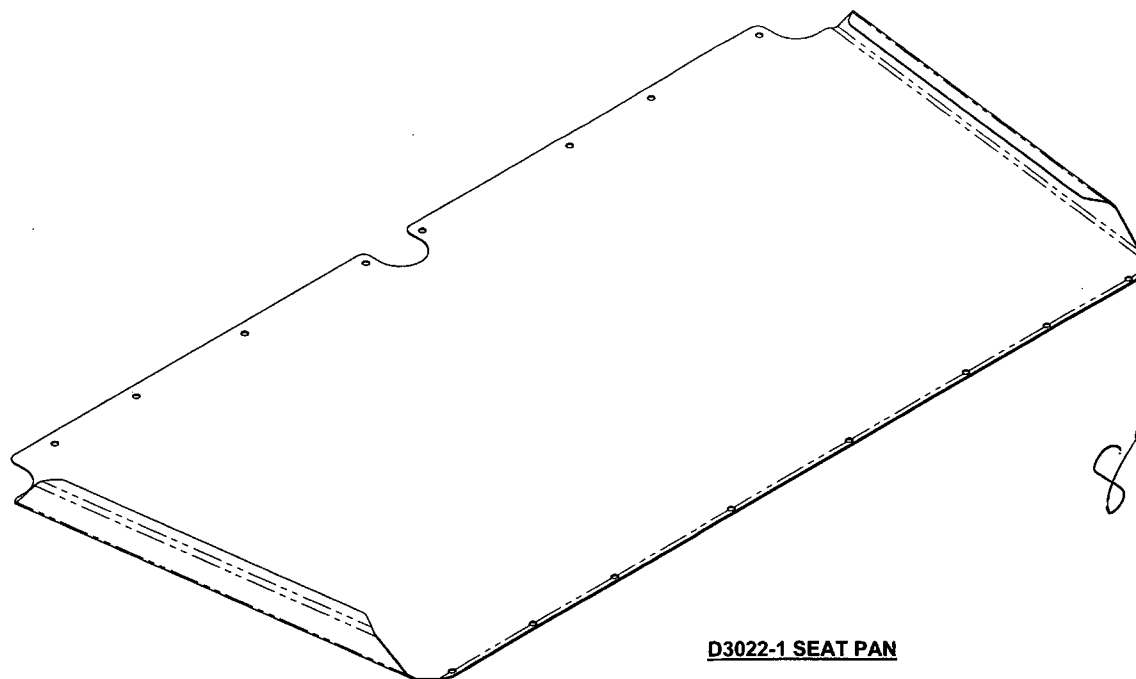
82235

Loc Qty

2  
2

Loc Code

1



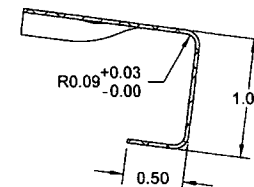
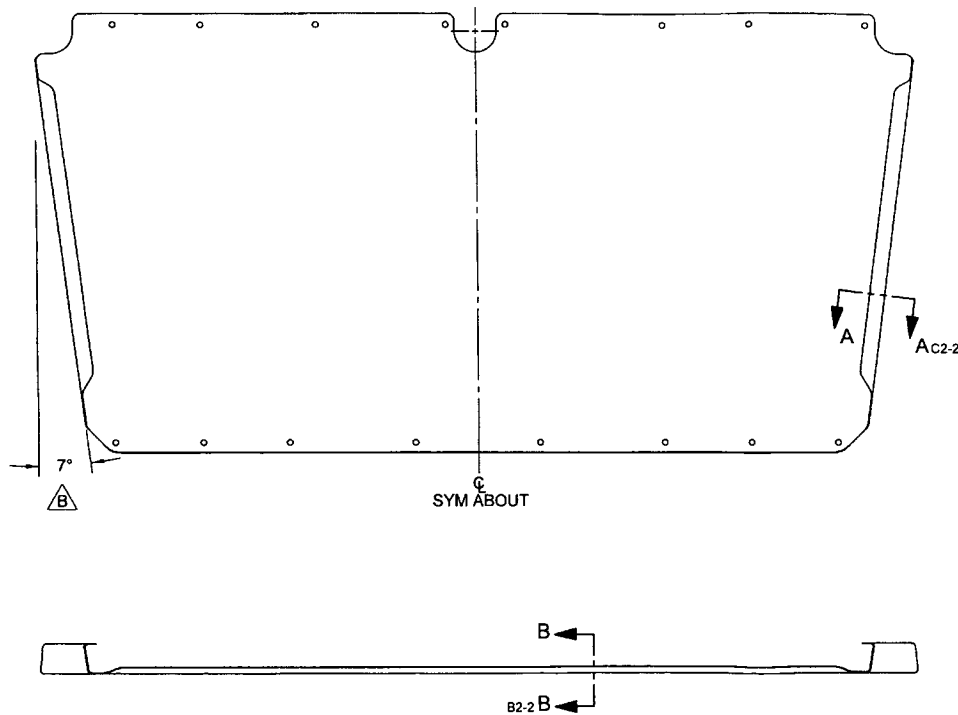
**D3022-1 SEAT PAN**

85269

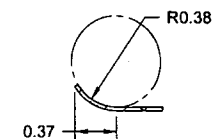
-82235

**RELEASED**  
08/12/15 WJ

B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. SPLIT VIEWS FOR FORMED PART AND FLAT PATTERN. B7-2 7" DIM ADDED, D7-3 12.075 WAS 12.325, D6-3 9.175 WAS 9.425 & D5-3 5.300 WAS 5.550. REASON: DRAFTING ERROR.		AJS	08.11.27
A	NEW ISSUE		CP	01.05.18
REV.	DESCRIPTION		BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3022</b> REV. B TITLE <b>SEAT PAN</b> SCALE <b>NTS</b> DATE <b>08.11.27</b> <small>COPYRIGHT © 2001 BY DART AEROSPACE LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>		
DRAWN	AJS			
CHECKED	[Signature]			
MFG. APPR.	[Signature]			
APPROVED	[Signature]			
DE APPR.	[Signature]			



**SECTION A-A** C4-2  
SCALE 4X



**SECTION B-B** A6-2  
SCALE 4X

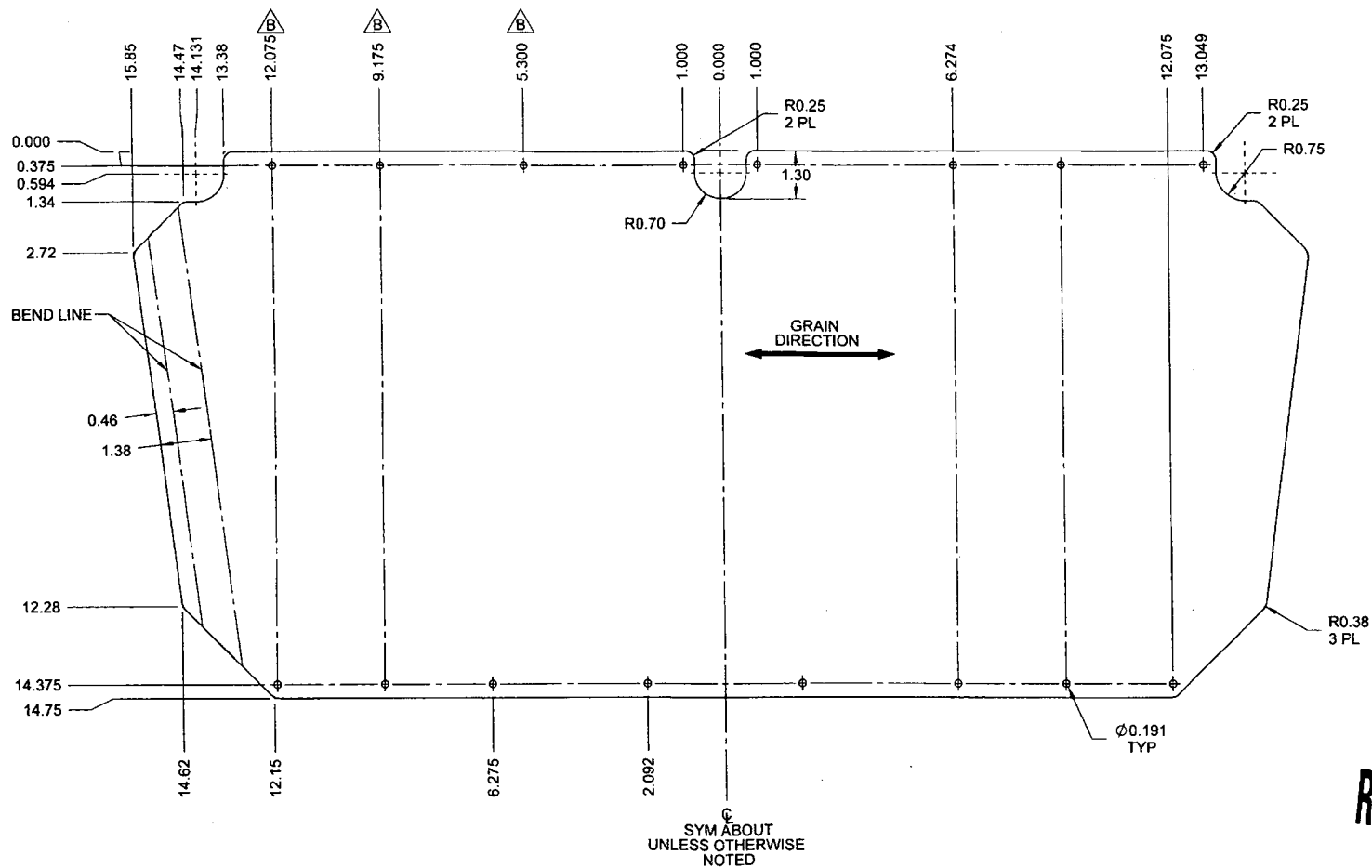
**D3022-1 SEAT PAN**

**RELEASED**  
08/12/15

**NOTES:**

- 1) MATERIAL: MAKE FROM D3022-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3022-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 1.36 lbs

DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. 8
MFG. APPR.		<b>D3022</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>SEAT PAN</b>	NTS
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# NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK  
PER AMS-QQ-A-250/4 OR AMS 4037  
REF DART SPEC M2024T3S.032
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.36 lbs

## **D3022-1F SEAT PAN**

DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. <b>D3022</b>	REV. B
MFG. APPR.		TITLE <b>SEAT PAN</b>	SHEET 3 OF 3
APPROVED		SCALE	NTS
DE APPR.		COPYRIGHT © 2001 BY DART AEROSPACE LTD	
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**RELEASED**  
08/12/15